The Standard for Modern Cabinet Makers

AURIGA

PRODUCTIVITY AND PRECISION
Top Features for Maximum Productivity

The AURIGA series offers high tech in minimum space and concentrates on the significant aspects for high quality edgebanding. The series is designed for workpiece thicknesses of up to 60 mm and edging thicknesses of up to 8 mm. High performance jointing and copying units increase the processing range for the AURIGA series. The above-average productivity and top features make this series the best in its class.

- Stable, welded base frame with noise abatement hood in equipment area.
- Ergonomically mounted 18.5" Touch Screen Control right next to entry area.
- The machines have a jointing cutter unit equipped with two milling motors, as well as a patented air stream jointing cutter.
- Double machining operations are eliminated, resulting in significantly longer service life and extremely low noise level.
Highly flexible glue application with Glu Jet Hybrid Technology as standard feature on all models.

Automatically nozzle adjustment is a standard feature.

Diamond tipped cutters with integrated chip removal as well as precise concentricity and long tool life as standard features.

High performance equipment for perfect edging finish.

Future-proofing for your business by digitization of the production processes.

Illustrations may contain optional features.
Superior Competency for Edgebanding

The edgebander series AURIGA unifies compact design and a high degree of automation – thus making HOLZ-HER the standard for modern cabinet makers.
AURIGA 1308

Complete processing at the professional level – with two finishing units. Fully automatic operation of machining units at the touch of a button via NC servo-axes, directly on rotating and pivoting 18.5° Touch Screen Control panel. The patented Glu Jet application system included as a standard feature on the AURIGA ensures perfect edge appearance.

AURIGA 1308 XL

Highest degree of automation in its class – with three finishing units completely eliminates any need for manual post processing. State-of-the-art servo-axes allow all setup operations to be completed without opening the machine hood. The patented Glu Jet application system included as a standard feature on the AURIGA ensures perfect edge appearance. The optional spraying unit also ensures a perfect edge finish.
Edge Control Touch

The HOLZ-HER Edge Control Touch provides extremely high performance and is exemplary for its simple operation. Ergonomic, simple and uniform tablet design.

Display

- 18.5”-Touch screen with 16:9 format.
- Brilliant graphic display of machining process.
- Simple operation – rotating and swiveling control panel at eye height.

Equipment/Service

- Network connectivity.
- Online maintenance, high speed data interchange with HOLZ-HER service department.
- Barcode interface for automatic program call-up.
- External USB port for data backup and system updates.
- Connection to HOLZ-HER process data acquisition system for direct read-out of operating data (optional).

Operation

- Electronically controlled set-up processes with 100 percent repetition accuracy.
- Clear and complete acquisition of all operating data: Total running meters, total parts, total hours with reset.
- Custom user management with password protection and single authorization.

Pictograms

- The Edge Control offers self-explanatory, graphic pictograms for simple user guidance.
**iTronic**

The optimized, automatic control for the extensive pressure adjustments with plausibility checks allows HOLZ-HER to realize automatic glue quantity control matched to the specific requirements. Moreover, an adaptive trimming blade automatically adapts the pressure to the edge thickness. And, an adaptive pressure unit optimally adjusts the pressures of the individual pressure rollers to the specific application for perfect results every time. This reduces adjustment errors and reject quotas to a minimum.

As a special feature, the iTronic package includes a fully automatic cleaning feature for PUR glue as well as a remaining glue quantity indicator on the control to show you exactly how many more running meters you can produce at any time.
Glu Jet – Zero Joint with Thin Film Technology

The clear advantages of our hybrid technology in combination with the new HOLZ-HER thin film technique make this gluing system the all-rounder for craftsmen and industrial users. Visual zero joints with PUR glue – allowing use in wet areas – are natural for HOLZ-HER customers.

Ultra-thin glue joints, easily equivalent to industrial laser edges, are easy to achieve with the HOLZ-HER Glu Jet System, which also offers unrivaled flexibility.

From state-of-the-art, high gloss edging right up to thick edging cross sections in the solid wood range, HOLZ-HER remains unequaled in terms of appearance, regardless of the material. HOLZ-HER sets tomorrow’s trends today.

Glue change and cleaning require only 3 minutes each

- Heat-up time: 3 minutes
- Glue change*: 3 minutes
  * to PUR glue, to EVA glue and color change
- Cleaning: 3 minutes

PATENTED SYSTEM
PUR glue is the standard for professional cabinet makers

Industrial technology for every shop – with the Glu Jet System you can process PUR glue on a standard basis, just as simply as EVA glue. Strong arguments for you and your customers:

- No additional glue basin.
- No expensive nitrogen tanks.
- High strength joint for extremely long service life.
- Resistant to heat and water, providing quality advantages in all areas of cabinetmaking.
Perfect Edgebanding

AURIGA units offer a convincing range of performance. From premilling unit, edge feeder, unequaled HOLZ-HER glue application system, and end trimming and cutting units all the way to the custom equipment in the finishing area, ten high performance modules are available for perfect edgebanding.

Corner rounding

Corner rounding unit for processing corners with edging thicknesses up to 3 mm. Tools for radiuses up to 3 mm and chamfers up to 45 degrees – postformed profiles possible.

- Diamond tipped tools for long tool life.
- Integrated chip removal in tool.
Premilling
Cut edges often have small tears in the top layer. The premilling unit ensures perfect panel surfaces and prepares the panels for the gluing process. Equipped with patented air-stream jointing tools. Including height adjustment for optimum utilization of cutters.

Edge feeder
Fully automatic, user-friendly feed of strips and coiled edging; conversion without tools. Gentle material handling with transport belt for edging transport and light barrier for edging recognition.

Pressure unit
High quality 3-roller pressure unit for pressing edging against panel cleanly and forcefully. First roller with motor drive. Two conical subsequent pressure rollers. Pneumatic, application-controlled pressure unit.

Pneumatic end trimming unit
For straight or chamfered end trimming on thin edging; a standard feature allows this unit to be pivoted to 10 degrees pneumatically. High quality version with stable cast iron pillars. Each saw motor mounted on two guides for precisely trimming off protruding edging.
Pneumatic cutter unit

Multifunction cutter unit for flush cut on edging with thickness up to 8 mm, radii up to 3 mm, pivots 0 – 15 degrees. Including diamond tools.

Further equipment:
- Integrated chip removal in tool.
- ProLock system.
- Also available with four NC servo-axes (optional).

Corner rounding unit

Unit for copying vertical end edges, various edge profiles possible – including postformed profiles. Integrated chip removal. With diamond tipped tools for long tool life.

60 mm operating height.

Automatic Processing at a Professional Level in a Compact Design!
**Scraper unit**

For perfect smoothing of radiuses and chamfers on plastic edging.

Also available as high gloss package with four NC servo-axes (optional).

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**Glue scraper**

Clean post-processing of surfaces. Application controlled with two reversible blades, manual post-processing not required. Standard setup.

Also with pre and post tracing (optional).

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**Buffing unit**

Polishing for maximum gloss; for complete finishing. Standard setup.

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**Spraying devices**

Spraying units for parting agents and cleaning agents for feed and discharge area. Anti-static, coolant and lubricant – electronically controlled by special nozzles – for perfect edge finishing. The various fluid reservoirs are all integrated cleanly into the machine frame.
Overview of AURIGA series

<table>
<thead>
<tr>
<th>Machine</th>
<th>AURIGA 1308</th>
<th>AURIGA 1308 XL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control</td>
<td>PPC 315 with Touchscreen</td>
<td>PPC 315 with Touchscreen</td>
</tr>
<tr>
<td>Bridge</td>
<td>Manual</td>
<td>Manual</td>
</tr>
<tr>
<td></td>
<td>Motor-driven*</td>
<td>Motor-driven*</td>
</tr>
<tr>
<td>Edge feeder</td>
<td>Autom. for strips and coiled edging</td>
<td>Autom. for strips and coiled edging</td>
</tr>
<tr>
<td></td>
<td>45 mm</td>
<td>45 mm</td>
</tr>
<tr>
<td></td>
<td>60 mm</td>
<td>60 mm</td>
</tr>
<tr>
<td>Premilling</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glue application</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Glu Jet (thin film technology)</td>
<td>Glu Jet (thin film technology)</td>
</tr>
<tr>
<td></td>
<td>Granule and /or cartridge hopper</td>
<td>Granule and /or cartridge hopper</td>
</tr>
<tr>
<td>Pressure unit</td>
<td>3 pneum. rollers incl. conical subsequent pressure rollers</td>
<td>3 pneum. rollers incl. conical subsequent pressure rollers</td>
</tr>
<tr>
<td>End trimming</td>
<td>Two-motor 60 mm pneumatic pivoting feature</td>
<td>Two-motor 60 mm pneumatic pivoting feature</td>
</tr>
<tr>
<td>Cutting</td>
<td>Multi-function 8 mm pivotable 0° – 15°</td>
<td>Multi-function 8 mm pivotable 0° – 15°</td>
</tr>
<tr>
<td></td>
<td>MOT 4 pneumatic pivotable</td>
<td>MOT 4 pneumatic pivotable</td>
</tr>
<tr>
<td>Corner rounding</td>
<td>60 mm</td>
<td>60 mm</td>
</tr>
<tr>
<td>Scraper</td>
<td>Pneumatic incl. chip collection box</td>
<td>Pneumatic incl. chip collection box</td>
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<tr>
<td></td>
<td>+ MOT versions</td>
<td>+ MOT versions</td>
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<tr>
<td>Glue scraper</td>
<td>Application controlled incl. blow nozzles</td>
<td>Application controlled incl. blow nozzles</td>
</tr>
<tr>
<td></td>
<td>With pre- and post-sensing</td>
<td>With pre- and post-sensing</td>
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<tr>
<td>Buffing</td>
<td>x</td>
<td>Buffering unit</td>
</tr>
<tr>
<td>Spraying device</td>
<td>x</td>
<td>Parting and cleaning agent</td>
</tr>
</tbody>
</table>

* required for iTronic package
## TECHNICAL DATA

<table>
<thead>
<tr>
<th>Machine dimensions</th>
<th>AURIGA 1308</th>
<th>AURIGA 1308 XL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall length A (mm)</td>
<td>4630</td>
<td>4930</td>
</tr>
<tr>
<td>Width x height (mm)</td>
<td>1600 x 1774</td>
<td>1600 x 1774</td>
</tr>
<tr>
<td>Weight (kg)</td>
<td>1400</td>
<td>1450</td>
</tr>
</tbody>
</table>

### Feed rate

| Feed rate (m/min) | 10 | 10 |

### Working dimensions

| Minimum workpiece length (mm) | 160 | 160 |
| Minimum workpiece width (mm) | 60  | 60  |
| Workpiece thickness (mm)      | 8 – 60 | 8 – 60 |
| Edge width (mm)               | 0,4 – 8 | 0,4 – 8 |
The technical data specified is intended for reference only. HOLZ-HER woodworking machines are subject to constant development and are therefore subject to modification without prior notice. The illustrations are therefore not binding. Some of the machines shown also contain special equipment not included as a standard feature. For clarity, some of the machines are shown without protective hood.

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